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DL-5

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Dart Aerospace Ltd.
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K6A 1K7
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DART
AEROSPACE

RBE350A93-3305-20-1
Job Sheet 180027

Part No: RBE350A93-3305-20-1 Job Qty: 20 ea
Part Name: Tail Gearbox Wrench

Part Weight: 0 lbs Status: At Planning Priority: Medium
Job Created: 6/27/18 Job Tracking No:
Due Date: 7/30/18 Created By: Logan David
Type: SOLD Description:
Note: DWG RBE350A93-3305-20-1 REV:C IPP REV A 18.01.23 NEW ISSUE RQ VERIFIED BY DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
90	Start up Operation	20 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Machining-4	45	
100	Mori Seiki	20 pcs	7/30/18	7/30/18	0.00	40.00	MORI SL2500Y	2018-10-18	
110	QC	20 pcs	7/30/18	7/30/18	0.00	0.00	QC2 Machining-5	9-89	
115	Mori Seiki	20 pcs	7/30/18	7/30/18	0.00	0.00	MORI NV3000-1	2018-10-18	
120	QC	20 pcs	7/30/18	7/30/18	0.00	0.00	QC2 Machining-2		
130	QC	20 pcs	7/30/18	7/30/18	0.00	0.00	QC8 Machining-5	18-10-22	
230	Packaging	20 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-2		
240	QC21-SA	20 Ea	7/30/18	7/30/18	0.00	0.00	QC21		

Part Op 100 - 1-Machine as per folio FB876 FOLIO REV: _____ DWG REV: _____ 2-Broach as per dwg. 2
Descriptions: Deburr 3-2nd op as per 115 - 1-Machine as per folio FB876 FOLIO REV: _____ DWG REV: _____ 4-BROACH AS PER DWG
DWG program B877AA03.NCC 3-Deburr 2-Engrave T number as per
230 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H900-R1.375	17-4 SS H900 Round Bar 1.375"	2.3200 ft (-139 ea)	90-Start up Operation	SC99996 = .79 FM126952 = 2.685

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-H900-R1.375	2	8	0

Part Specifications

Specifications could not be found.

196

GAI41A

OCT 2 3 2018

DAS 13 9-89



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Plex 6/27/18 3:58 PM dart.logan.david

Container No: S120027



Part: RBE350A93-3305-20-1

Job No: 180027

Serial No/Batch: S120027

Revision: C

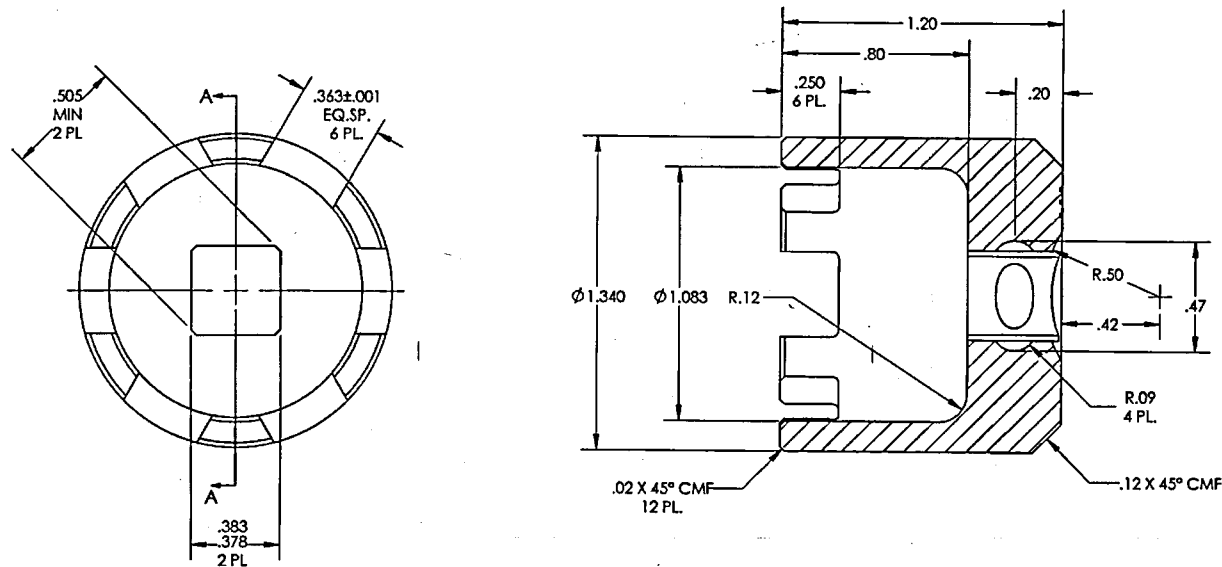
Inspector:

Exp Date:

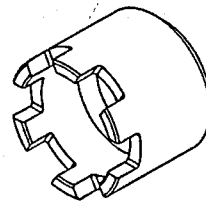
Instructions:

Date: 10/22/18

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	PART NUMBER -1 ADDED AT THE END, TOLERANCE ON DIMENSION .383" CHANGED FOR .383" $\pm .001$, ENGRAVING CHANGED FOR MACHINE ENGRAVE, VIEWS CHANGED FOR CLARITY	17-798	17.12.21	VM	ML



SECTION A-A



RBE350A93-3305-20-1 TAIL GEARBOX WRENCH

NOTES:

- 1) MATERIAL: 17-4 PH-H900 SS
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN, 0.010" DEEP

DART AEROSPACE		Howesbury, Ontario, Canada	
TITLE TAIL GEARBOX WRENCH			
PART NO. RBE350A93-3305-20-1		REV C	
TOOL NO. RBE350A93-3305-20		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 17/12/21		INITIALS AND DATE	
DRAWN BY: VM 12/27/2017		TOLERANCES: XX ± .005 FRACTIONS 1/8 XX ± .01 ANGLES 2.4°	
CHECKED BY: VM 01/02/2018		X ± .1 SURFACE X ± .1 ROUGHNESS	
INFO REVIEW BY: DD 01/02/2018		APPROVED BY: ML 01/04/2018	
APPROVED BY: ML 01/04/2018		SCALE: NTS SHEET 2 OF 8	
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